

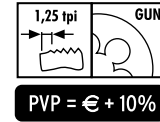
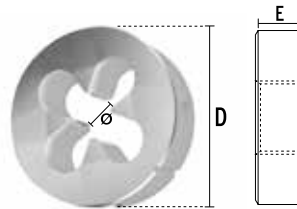
2510

HSS DIN 40434

PG
DIN 40430

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
•									•	•							

Vc (m/min). • Optima / Optimun ○ Alternativo / Alternative



Pg	Ø	P	D mm	E mm	
7,0	12,5	20,00	38	10	1
9,0	15,2	18,00	45	14	1
11,0	18,6	18,00	45	14	1
13,5	20,4	18,00	45	14	1
16,0	22,5	18,00	55	16	1

Pg	Ø	P	D mm	E mm	
21,0	28,3	16,00	65	18	1
29,0	37,0	16,00	65	18	1
36,0	47,0	16,00	90	22	1
42,0	54,0	16,00	105	22	1
48,0	59,3	16,00	105	22	1